

**BUSINESS
FINLAND**

SMART ENERGY

Energy and Resource Efficiency

FINLAND



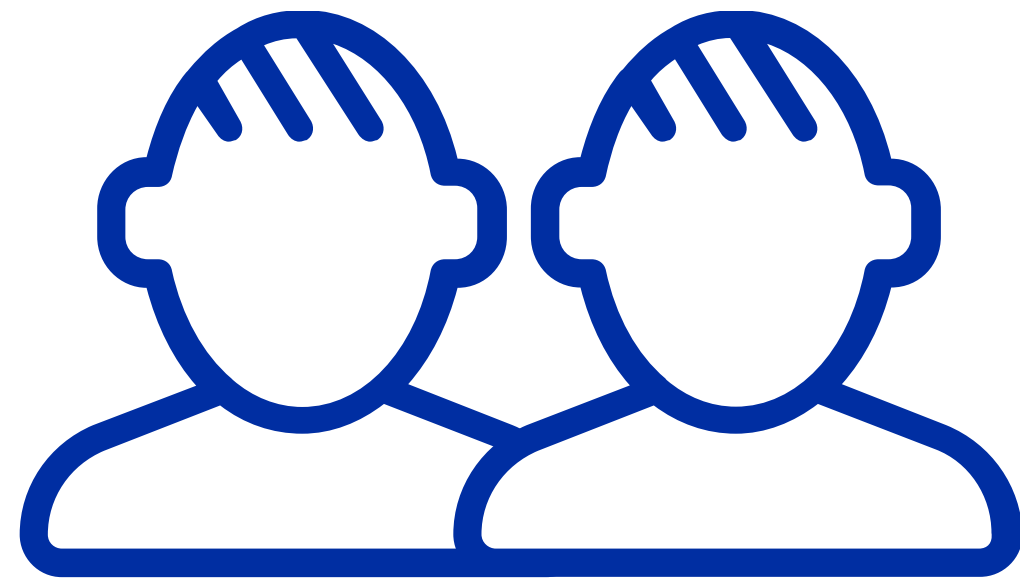
BACKGROUND

- In EU, net-zero greenhouse gas emissions by 2050
- Energy efficiency part of EU climate policy
- Energy efficiency is part of Finland's national climate policy
 - Reduce the amount of energy required to produce services and products
 - Improved energy efficiency reduces CO2 emissions and energy consumption
 - Cost savings
- Resource and energy intensive industry play a crucial role
 - Key materials and chemicals – steel, plastics, ammonia and cement – emitting 500 Mt of CO2 per year, equivalent to 14% of the EU total
- Net zero emissions* can be reached by
 - Circular economy
 - Greater materials efficiency and extensive recycling
 - Innovative industrial processes
 - Digitalization

*Material Economics (2019). Industrial Transformation 2050 - Pathways to Net-Zero Emissions from EU Heavy Industry

BEST PRACTICES FROM FINLAND

Voluntary energy efficiency agreements



550 companies & 100 municipalities have the agreement, equivalent to 60% of Finland's energy consumption

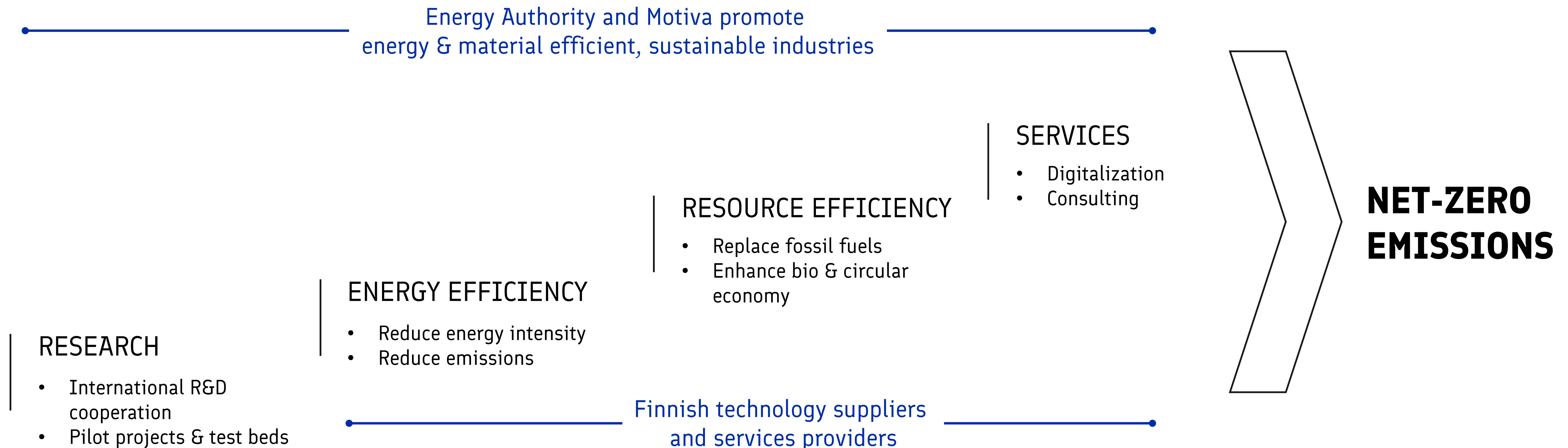
50 Mt

CO₂ emissions reduced with energy efficiency agreements since 1997

200M€

Energy efficiency savings during 2017-2018

FINLAND OFFERS SOLUTIONS TOWARDS NET-ZERO GHG EMISSIONS



INDUSTRIAL ENERGY EFFICIENCY

Reducing consumption & emissions of industrial processes

Industrial heat pumps

Waste gas burner

Flue gas cleaning & CO₂ capture

ORC

Microturbines

Air compressor system

Cleaning solutions for heat transfer surfaces

Insulation solutions

Solar thermal system

Automation & electrification

Valves

oilon

VEO

CALEFA

CALIGO
CLEAN EFFICIENCY

kpa unicon

enviroburners

LOGSTOR

AURELIA

CarbonReUse

Outotec

SAALASTI

Tamturbo

Danfoss

NIRAFON

Clean Steel

ABB

PAROC

Insulation solutions

Solar thermal system

Automation & electrification

Valves

MERUS POWER

Altum
TECHNOLOGIES

SARLIN

Savosolar

NELES

Heliostorage

INDUSTRIAL ENERGY EFFICIENCY

Efficient raw material handling and high-quality material recycling

Slag valorization plants

Sustainable geopolymers

Animal by-product rendering

Tall oil refining

Clinker additives

Feedstock & fuel handling

Bio ash granulators

Biomethane & fertilizers

Cement free construction materials

Residue derived fuels

Advanced liquid biofuels

 **Raumaster**

TRACEGROW
grow with us

 **Savosolar**

forchem
RESPOL GROUP

CROSS  WRAP®
WRAPPING THE WORLD

 **APILA**
G R O U P

TANA
From Waste to Value®

NESTE

TAPOJÄRVİ

 **Prometec**

 **DORANOVA**

SARLIN

 **LCC**

TAMTRON

INRAY

EcoPROTECH 


UPM

 **metso**

OVAKO

 **Nordkalk**

 **Tecwill**
Granulators

Watrec

ST1

BETOLAR

 **fortum**

Outotec

kemira

**SOIL
FOOD**

 **DUCTOR**

SERVICES

Efficiency of industrial processes

Data analysis software

Process optimization

Consulting

Energy efficiency improvements

Digital twin

Sensors

Predictive maintenance

Smart maintenance using AR

Feasibility studies

ESCO model

Robotics

Turn-key plants

R&D

Automation & digitalization

IoT platforms

Real time factory concept

Energy & material audits



STEEL & METAL INDUSTRY EXAMPLE

ENERGY EFFICIENCY

MERUS POWER
Power compensation & active
harmonic filtering

SARLIN
Compressed air systems

KPA UNICON
Waste gas as fuel

OUTOTEC
Equipment and services for the
whole value chain

CALEFA
Heat exchanges for excess heat

MATERIAL EFFICIENCY

TAPOJÄRVI
Slag valorization plant

LCC
Laser cladding for wearing
components

METSO
Metal recycling equipment

BETOLER
Geopolymers from slag

OVASKO
Recycled steel products

SERVICES

QUVA
Data analysis software

TIETO
Real time factory concept

GREENSTREAM
ESCO model

ABB
Energy saving services

NORTAL
Steel casting scheduling system

PULP & PAPER INDUSTRY EXAMPLES

ENERGY EFFICIENCY

ENVIROBURNERS
Waste gas as fuel

ALTUM TECHNOLOGIES
Fouling control

NIRAFON
Acoustic cleaning

VALMET
Turn-key plants and services for the
whole value chain

CLEAN STEEL
Smart blasting for cleaning boilers

MATERIAL EFFICIENCY

PROMETEC
Pulp chip sampling

FORCHEM
Tall oil refining

ECOPROTECH
Pulp mill sludge digestion

TECWILL GRANULATORS
Bio ash granulators

UPM & ST1
Advanced liquied biofuels from
P&P residues

SERVICES

PINJA
Energy efficiency improvements

EFORA
Smart maintenance using AR

INDMEAS
Fibre efficiency services

TRIMBLE
Process data analytics

TEKNOSAVO
Optimization services

FOOD & BEVERAGE INDUSTRY EXAMPLES

ENERGY EFFICIENCY

OILON

Industrial heat pumps

SAVOSOLAR

Solar thermal systems

LOGSTOR

Insulation systems

AURELIA TURBINES

Micro turbines

KONTRAM

Process monitoring instruments

MATERIAL EFFICIENCY

RECOMILL

Animal by-product rendering

WATREC

Brewery waste to biomethane & fertilizers

DORANOVA

Abattoir & greenhouse waste to biomethane & fertilizers

DUCTOR

Poultry waste to biomethane & fertilizers

METENER

Food industry waste to biomethane & fertilizers

SERVICES

INSTA

Automation and digitization

ADVEN

Energy as a service from industrial by products

PROCESS GENIUS

Digital twin IoT service

ELOMATIC

Energy & material audits

CAVERION

O&M and process development

REFERENCE CASES

CASE COFFEE ROASTERY, PAULIG

- 1000 apartment heated by excess heat recovery
- Recovered heat to Helsinki district heating system
- Biogas in roasting processes since 2015 with 90% GHG reduction (2700 t/a)
- More heat pumps planned to make heat recovery even more efficient. This supports carbon neutral district heating system target.

CASE DATA CENTER AND LOCAL DISTRICT HEATING COMPANY

- As a result, carbon neutral district heating network
- Europe's fastest supercomputer will heat up homes in the city of Kajaani
- 20% of the district heat can be covered by the waste heat recovered from the data center
- Main fuel of the district heating is sawmill residue, the recovered heat will decrease the use of peat

REFERENCE CASES

CASE CEMENT FACTORY, FINNSEMENTTI

- Target to have industrial scale pilot plant to produce carbon neutral synthetic fuels for transportation sector
- CO2 capture from the cement factory combined with H2 side stream from a near-by chemical factory
- R&D&I project going on to investigate the feasibility of P2X technologies
- Participants include Lappeenranta University of Technology, Finnsementti, Kemira, Wärtsilä, St1, Neste, Finnair, Shell

CASE LIMESTONE INDUSTRY, NORDKALK

- All rotary kilns equipped with heat recovery set-ups
- 72 000 MWh of district heating delivered to local communities in 2019 (equivalent to 7,2 million litres of heating oil)
- At Vampula grinding plant, 72% of heating oil was replaced by locally produced biogas in 2019
- Up and coming: Energy storage with lime, Nano Coated Salt (NCS) to store energy thermo-chemically. The capacity of full scale will be 10,000 t of NCS which is equivalent to 4,000 MWh of thermal energy storage

REFERENCE CASES

CASE BIOREFINERY, METSÄ FIBRE

- 20 % of the income from other products than pulp (chemicals, bioenergy)
- Electricity self sufficiency 240 %
- 1,3 Mt capacity, 6,5 Mm3 fiber usage
- No fossil fuel consumption
- Up and coming: Innovative bioproducts scale-up (textiles, biocomposites, lignine products)

CASE FOSSIL-FREE STEEL FACTORY, SSAB

- As a result, 7% of Finland's CO2 emissions could be eliminated
- Target is fossil-free steel production by 2026
- 90% of CO2 emissions is caused by iron production process
- Coke to be replaced with hydrogen in iron ore production process
- SSAB Raahe mill is used as a pilot plant; VTT and Oulu University are part of the investigation